Hand Taps — Inch

High Speed Steel for hand tapping of through or blind holes in ferrous and non-ferrous alloys.



HSS BRIGHT

Tap	No. Flutes	Thread Limits	Overall Length (in.)	Thread Length (in.)	Taper Code No.	Price $	Plug Code No.	Price $	Bottom Code No.	Price $
6-32	3	H3	2	0.688	123032	7.07	123034	7.07	123036	7.07
8-32	4	H3	2-1/8	0.750	123038	9.73	123040	6.28	123042	7.22
10-24	4	H3	2-3/8	0.875	123044	10.08	123046	7.48	123048	7.48
10-32	4	H3	2-3/8	0.875	123104	7.48	123106	7.48	123108	7.48
12-24	4	H3	2-3/8	0.938	123050	7.82	123052	6.80	123054	7.82
1/4-20	4	H3	2-1/2	1.000	123116	6.96	123118	6.96	123120	8.00
1/4-28	4	H3	2-1/2	1.000	123200	7.68	123202	8.00	123204	6.96
5/16-18	4	H3	2-23/32	1.125	123122	9.86	123124	8.57	123126	9.86
5/16-24	4	H3	2-23/32	1.125	123206	9.45	123208	9.86	123210	9.86
3/8-16	4	H3	2-15/16	1.250	123128	11.76	123130	11.76	123132	10.23
3/8-24	4	H3	2-15/16	1.250	123212	9.82	123214	11.76	123216	11.76
7/16-14	4	H3	3-5/32	1.438	123134	18.98	123136	18.98	123138	16.50
7/16-20	4	H3	3-5/32	1.438	123218	18.40	123220	18.98	123222	18.98
1/2-13	4	H3	3-3/8	1.656	123140	17.35	123142	19.95	123144	19.95
1/2-20	4	H3	3-3/8	1.656	123224	18.79	123226	22.39	123228	22.39
9/16-12	4	H3	3-19/32	1.656	123146	32.15	123148	27.96	123150	29.02
9/16-18	4	H3	3-19/32	1.656	123230	32.15	123232	32.15	123234	32.15
5/8-11	4	H3	3-13/16	1.813	123152	38.51	123154	38.51	123156	39.97
5/8-18	4	H3	3-13/16	1.813	123236	38.51	123238	38.51	123240	38.51
3/4-10	4	H3	4-1/4	2.000	123158	53.99	123160	53.99	123162	48.62
3/4-16	4	H3	4-1/4	2.000	123242	53.61	123244	53.61	123246	53.61
7/8-9	4	H4	4-11/16	2.219	123164	75.28	123166	65.46	123168	78.06
7/8-14	4	H4	4-11/16	2.219	123248	68.47	123250	68.47	123252	68.47
1-8	4	H4	5-1/8	2.500	123170	87.14	123172	87.14	123174	90.32
1-12	4	H4	5-1/8	2.500	123254	103.43	123256	89.94	123258	103.43
1-14	4	H4	5-1/8	2.500	123260	103.43	123262	103.43	123264	103.43
1-1/8-7	4	H4	5-7/16	2.562	123176	162.27	123178	218.71	123180	168.22
1-1/8-12	4	H4	5-7/16	2.562	123266	172.60	123268	172.60	123270	172.60
1-1/4-7	4	H4	5-3/4	2.562	123272	162.38	123274	186.74	123276	162.38
1-1/4-12	6	H4	5-3/4	2.562	123536	189.65	123538	189.65	123540	189.65
1-3/8-6	4	H4	6-1/16	3.000	123278	317.02	123280	317.02	123282	317.02
1-3/8-12	6	H4	6-1/16	3.000	123542	236.70	123544	239.07	123546	239.07
1-1/2-6	4	H4	6-3/8	3.000	123284	270.51	123286	270.51	123288	364.61
1-1/2-12	6	H4	6-3/8	3.000	123548	276.35	123550	498.90	123552	276.35

Hand Taps — Metric

High Speed Steel for hand tapping of through or blind holes in ferrous and non-ferrous alloys.



HSS BRIGHT

Tap	No. Flutes	Thread Limits	Overall Length (in.)	Thread Length (in.)	Taper Code No.	Price $	Plug Code No.	Price $	Bottom Code No.	Price $
M3 x 0.5	3	D3	1-15/16	5/8	123479	8.74	123480	11.90	123481	11.90
M4 x 0.7	3	D4	2-1/8	3/4	123496	8.27	123482	9.75	123483	9.75
M5 x 0.8	3	D4	2-3/8	7/8	123497	8.27	123484	8.49	123485	9.76
M6 x 1.0	4	D5	2-1/2	1	123498	8.74	123486	8.99	123487	10.34
M8 x 1.25	4	D5	2-23/32	1-1/8	123499	9.58	123488	11.37	123489	9.89
M10 x 1.25	4	D5	2-15/16	1-1/4	123500	18.04	123490	21.36	123491	21.36
M10 x 1.5	4	D6	2-15/16	1-1/4	123501	18.04	123492	18.57	123493	21.36
M12 x 1.75	4	D6	3-3/8	1-21/32	123503	18.46	123494	21.75	123495	25.01
M14 x 2.0	4	D7	3-19/32	1-21/32	123081	34.71	123082	34.71	123083	34.71
M16 x 2.0	4	D7	3-13/16	1-13/16	123084	42.45	123085	42.45	123086	42.45
M18 x 2.5	4	D7	4-1/32	1-13/16	123087	57.05	123088	57.05	123089	49.61
M20 x 2.5	4	D6	4-15/32	2	123090	77.71	123091	77.71	123092	77.71
M22 x 2.5	4	D6	4-11/16	2-7/32	123093	85.05	123094	85.05	123095	85.05
M24 x 3.0	4	D7	4-29/32	2-7/32	123096	100.23	123098	100.23	123097	100.23

Alloy / High Carbon Steels | Stainless Steel | Aluminum