VENOM

TDS

Reinforced Water-Activated Tape

3-way reinforced, light duty, economy grade, water-activated carton sealing tape manufactured with a starch-based adhesive. VENOM has fiberglass reinforcement in the machine direction and polyester reinforcement in the cross direction.



PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons, and non-unitized loads.

ADHESION

(WATER AT RECOMMENDED 110°F/43°C)

FIPAGO	
2/0	45 mm-kfg
2/1	63 mm-kfg
5/0	65 mm-kfg
15/0	81 mm-kfg
MCLAURIN	83

STORAGE RECOMMENDATION

Store new stock behind current stock. Store in a clean, dry place. Temperature of 70˚F (21˚C) +/- 6˚F, and 40% to 50% relative humidity are recommended.

SHELF LIFE

When stored under recommended conditions, converted rolls have an expected shelf life of up to two years from date of shipment. Jumbo rolls have the same expected shelf life, but it is recommended that they are converted within 6 months of date of shipment.

CUSTOMER SERVICE: 800.474.8273
TAPE TECHNICAL SERVICE: 877.447.4832
INSIDE SALES: 888.898.7834 | INFO@ITAPE.COM

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NOMINAL VALUES

The following data are nominal values based on ASTM and other standard tests. This data should not be considered specification.

PHYSICAL PROPERTIES

Caliper	6.2 mils (0.2mm)
MD Tensile	55 lb/in of width (240.8 N/25mm)
CD Tensile	23 lb/in of width (100.7 N/25mm)

Recommended for use on cartons w/ average weight up to 20 pounds (9 kg).

CONSTRUCTION PER 3,000 SQUARE FEET (metric)

TOP PLY	20 lb (33 g/m²) Natural Kraft Paper
BOTTOM PLY	23 lb (37 g/m²) Natural Kraft Paper
LAMINATING ADHESIVE	Hot Melt
WATER-ACTIVATED ADHESIVE	Modified Starch
MD REINFORCEMENT	(1-1-1-1) per 70mm 110 Fiberglass
CD REINFORCEMENT	(1-1-1) Polyester 1.10" spacing at 44˚ angle

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